



# Parts List (ILLUSTRATED)

## MODELS

**"I"—"IL"—"ILR"—"IP"—"IR"—"IS"**

**TYPE NUMBERS 206150 TO 206528  
AND 207000 TO 207303**



### NOTICE

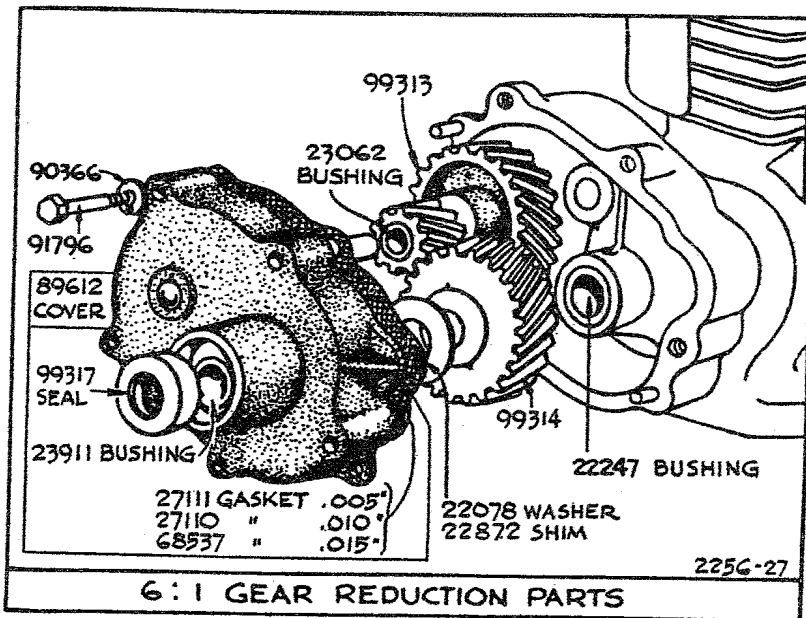
**FILE IN SECTION 2 OF YOUR ENGINE  
SERVICE MANUAL.**

**REMOVE AND DESTROY PRESENT  
MODEL "I" PARTS LIST (Form MS-1899)  
FROM SECTION 2 OF MANUAL.**





Plate No. 15



ASSEMBLIES INCLUDE ALL PARTS SHOWN IN BRACKETS

## TO FIND THE CORRECT NUMBER OF THE PART YOU NEED

1. Make a note of your motor TYPE NUMBER (Not the Serial Number) that appears on the metal nameplate attached to motor blower housing.
2. Refer to pages illustrating parts and locate the Master Part number by comparing your old part with the illustrations. Assemblies include all part numbers bracketed in illustrations. All parts shown in assembly brackets on which part numbers are given can be purchased separately.
3. After the Master Part Number has been identified, refer to the following Parts Lists where these Master Part Numbers are listed in numerical order.  
The Master Part is used on all types of motors except those types listed under "Note."
4. If a "Note" appears below the Master Part Number this means that this part is made different from the Master Part for certain types and if your type is listed under "Note," order the part referred to.
5. If two or more parts are bracketed ( ) under "Note," they are used to replace the Master Part on the type numbers shown.
6. If your Motor Type Number does not appear after any part number listed under "Note," order the Master Part Number.
7. When ordering parts—or writing for service information—always specify the MODEL LETTER—TYPE NUMBER—and SERIAL NUMBER of your motor.

## Parts List

MODELS "I"—"IL"—"TLR"—"IP"—"IR"—"IS"

MASTER PART NUMBER	NAME	SHIPPING WEIGHT Lbs. Oz.	MASTER PART NUMBER	NAME	SHIPPING WEIGHT Lbs. Oz.
21110	Venturi—Carburetor .....	1	22082	Lock—Connecting Rod Screw.....	1
21129	Body—Lower Carburetor .....	6	22084	Brace—Air Cleaner Elbow.....	1
	Note: No. 99720 Body—Lower Carburetor .....	6	22107	Bracket—Choke Rod .....	1
	Used on type Nos. 206164, 206167, 206182, 206184, 206185, 206189, 206191, 206194, 206195, 206201, 206203, 206207, 206345, 206356.		22125	Brace—Air Cleaner Elbow.....	1
	Includes: { No. 90193 Screw—Machine, Fill. Hd.—6-32x <sup>3</sup> / <sub>8</sub> "	1	22206	Shield—Cylinder .....	6
	{ No. 90362 Lockwasher—No. 6x <sup>3</sup> / <sub>8</sub> x <sup>3</sup> / <sub>32</sub> " .....	1		Note: No. 22059 Shield—Cylinder.....	6
	No. 27011 Felt—Drain.....	1		Used on type Nos. 206164, 206167, 206182, 206184, 206185, 206187, 206189, 206191, 206194, 206195, 206201, 206202, 206203, 206207, 206356.	
	Used on type No. 206345.		22216	Cover—Breather .....	1
21174	Elbow—Air Cleaner .....	12		Used on all engines after Serial No. 32642.	
21178	Elbow—Air Cleaner .....	12	22217	Shield—Oil Spray .....	1
21283	Ring—Piston, Compression, Top—Standard .....	1		Note: No. 62703 Shield—Oil Spray.....	1
21310	Body—Breather .....	4		Used on engines before Serial No. 32642.	
	Used on all engines after Serial No. 32642.		22233	Plate—Spark Plug Shield Support.....	1
21376	Ring—Piston, Compression, Top—.010" O.S. ....	1	22238	Washer—Cylinder Mounting .....	1
21377	Ring—Piston, Compression, Top—.020" O.S. ....	1	22243	Washer—Cylinder Mounting .....	1
21378	Ring—Piston, Compression, Top—.030" O.S. ....	1	22247	Bushing—Cylinder .....	2
21737	Elbow—Air Cleaner .....	12	22279	Brace—Air Cleaner Elbow.....	1
21926	Elbow—Carburetor Intake .....	6	22281	Bracket—Bell Crank .....	3
	Note: No. 21108 Elbow—Carburetor Intake .....	6	*22353	Washer—Valve Cover .....	1
	Used on type Nos. 206194, 206195, 206359, 206360, 206504.		22368	Washer—Control Lever .....	1
22011	Cover—Valve .....	6	22372	Clamp—Control Wire Casing.....	1
22025	Plate—Oil Baffle .....	3		Note: No. 22054 Clamp—Control Wire Casing .....	1
	Note: Used on engines after Serial No. 6057.			Used on type Nos. 206473, 207302.	
22031	Lock—Clutch Housing .....	2	22725	Washer—Control Lever .....	1
22032	Washer—Needle Valve Packing.....	1	22834	Washer—Control Lever .....	1
22036	Valve—Throttle .....	1	22872	Shim—.010" Thick .....	1
22050	Valve—Choke .....	1	22963	Washer—Cylinder Head ( <sup>3</sup> / <sub>32</sub> " thick)....	1
22062	Washer—Choke Lever .....	1		Note: No. 62863 Washer—Cylinder Head ( <sup>3</sup> / <sub>32</sub> " thick).....	1
22075	Bracket—Control Spring .....	1		Used on earlier model engines.	
22078	Washer—Thrust—.065" Thick .....	1	23059	Lever—Fuel Shut-off .....	2
22080	Brace—Carburetor .....	1	23062	Bushing—Intermediate Gear .....	2
	Note: No. 22121 Brace—Carburetor.....	1	23068	Nut—Speed Adjusting .....	1
	Used on type Nos. 206188, 206192, 206460, 206461.		23069	Screw—Speed Adjusting .....	1
			23075	Spacer—Foot Pedal Support.....	1
			23077	Pinion—Starter .....	4
				Note: No. 63794 Pinion—Starter.....	4
				Used on type Nos. 206167, 206182, 206184, 206185, 206189, 206191, 206194, 206195, 206201, 206203.	
			23104	Spacer—Foot Pedal Support.....	1
			23114	Pin—Float Hinge .....	1

\* Included in Gasket Set—Part No. 291376

TYPE NUMBERS 206150 TO 206528 AND 207000 TO 207303

"1"

MASTER PART NUMBER	NAME	SHIPPING WEIGHT Lbs. Oz.	MASTER PART NUMBER	NAME	SHIPPING WEIGHT Lbs. Oz.
23125	Pin—Throttle Stop	1		No. 26234 Crankshaft	3
23158	Sleeve—Bearing	1		Used on type Nos. 206153, 206155, 206158, 206160, 206164, 206168, 206170, 206172, 206174, 206175, 206177, 206180, 206181, 206183, 206187, 206188, 206190, 206192, 206197, 206198, 206199, 206200, 206202, 206205, 206207, 206363, 207100, 207101, 207102, 207103, 207104, 207105, 207106, 207107, 207108, 207109, 207110, 207112, 207114, 207115, 207117, 207118, 207119, 207120, 207121, 207122.	
23184	Retainer—Valve Spring	1		No. 26250 Crankshaft	3
23187	Pin—Valve Spring Retainer	1		Used on type No. 206195.	
23211	Locknut—Bearing Sleeve	1		No. 26261 Crankshaft	3
23215	Spacer—Baffle Plate	1		Used on type Nos. 206169, 207116.	
	Note: Used on engines after Serial No. 6057.			No. 26282 Crankshaft	3
23222	Nozzle—Carburetor	1		Used on type No. 206191.	
23227	Nut—Needle Valve Packing	1		No. 26335 Crankshaft	3
23228	Valve—Idle Adjusting	1		Used on type No. 206373.	
23230	Bushing—Throttle Shaft	1		No. 26337 Crankshaft	3
23250	Stud—Starter Mounting	3		Used on type Nos. 206374, 207025.	
23261	Spacer—Carburetor Screw	1		No. 26342 Crankshaft	3
23270	Screw—Choke Lever	1		Used on type Nos. 206193, 206206, 207111, 207113.	
23272	Wrench— $\frac{1}{8}$ " Socket Set Screw	4		No. 93312 Crankshaft	3
23292	Bolt—Air Cleaner	2		Used on type Nos. 206464, 206500, 206501, 206502, 206504, 206507, 206509, 206510, 206512, 206513, 206514, 206515, 206516, 206517, 206518, 206519, 206520, 206521, 206522, 206523, 206524, 206525, 206526, 207200, 207201, 207202, 207203, 207204.	
	Note: No. 23334 Stud—Air Cleaner	2		No. 93348 Crankshaft	3
	No. 90355 Nut—Hex.—10-32	1		Used on type Nos. 206450, 206451, 206456, 206457, 206459, 206460, 206461, 206462, 206463, 206465, 206467, 206468, 206469, 206470, 206471, 206472, 206473, 207300, 207301, 207302.	
	No. 92290 Lockwasher—No. 10x $\frac{1}{8}$ x $\frac{3}{4}$	1		26228 Spring—Choke Lever Return	1
	Used on type Nos. 206345, 206350, 206351, 206357, 206362, 206370, 206460, 206461, 206512, 207021.			Note: No. 26270 Spring—Choke Lever Return	1
23329	Bushing—Starter Support	2		Used on type No. 206345.	
23443	Pin—Dowel	1		26229 Spring—Choke Lever	1
23444	Stud—Valve Cover	1		26235 Link—Governor	1
	Used on all engines after Serial No. 32642.			26263 Link—Throttle Control	1
	Before Serial No. 32642 use:			26265 Spring—Governor	1
	No. 91707 Screw—Cap.—Hex. Hd. — $\frac{1}{4}$ -20x $1\frac{1}{8}$ "	1		26267 Spring—Control Wire Return	1
	Note: No. 23466 Stud—Valve Cover	1		Note: No. 67316 Spring—Control Wire Return	1
	Used on type No. 206195 after Serial No. 32642.			Used on type No. 206194.	
	Before Serial No. 32642 use:			26269 Spring—Starter Return	2
	No. 91671 Screw—Cap, Hex. Hd. — $\frac{1}{4}$ -20x2"	1		26330 Spring—Breather Retainer	1
23571	Swivel—Control Lever	1		Used on all engines after Serial No. 32642.	
23580	Bushing—Control Lever	1		26404 Washer—Stop Switch	1
23612	Valve—Exhaust	2		26478 Spring—Exhaust Valve	1
23911	Bushing—Gear Cover	2		26633 Wire—Control—78" long	3
26021	Spring—Intake Valve	1		For all other types, if longer wire is needed, specify length in inches; if shorter wire is needed, order No. 26633 and cut to required length.	
26026	Lock—Piston Pin	1		*27043 Gasket—Engine Base	1
26032	Spring—Clutch Retainer	1		Used on engines equipped with locating dowel pins for mounting cylinder to base.	
26152	Spring—Pedal and Lever Return	1		On engines equipped with base using eight screws for mounting to cylinder see Master Part No. 68337.	
26157	Spring—Idler Valve and Throttle Adj.	1		27110 Gasket—Gear Cover—.010" Thick	1
26172	Spring—Pump Plunger	1		27111 Gasket—Gear Cover—.005" Thick	1
26178	Spring—Pedal Return	1		27323 Gasket—Breather Body	1
26204	Crankshaft	3		*27355 Gasket—Intake Elbow Mounting	1
	Note: No. 26115 Crankshaft	3		Note: No. 68917 Gasket—Intake Elbow Mounting	1
	Used on type Nos. 206304, 206323, 206331, 206340, 206341, 206348, 206364, 206371, 206375, 206376, 206385, 206386, 207005, 207009, 207012, 207013, 207015, 207016, 207027.			Used on type Nos. 206194, 206195, 206359, 206360, 206504.	
	No. 26126 Crankshaft	3			
	Used on type Nos. 206302, 206305, 206306, 206330, 206359, 207004, 207006.				
	No. 26127 Crankshaft	3			
	Used on type No. 206360.				
	No. 26131 Crankshaft	3			
	Used on type Nos. 206361, 206380, 206383, 207018, 207023, 207024.				
	No. 26149 Crankshaft	3			
	Used on type Nos. 206350, 207021.				
	No. 26159 Crankshaft	3			
	Used on type Nos. 206152, 207123.				
	No. 26162 Crankshaft	3			
	Used on type No. 206362.				
	No. 26166 Crankshaft	3			
	Used on type No. 206312.				
	No. 26225 Crankshaft	3			
	Used on type Nos. 206167, 206182, 206184, 206185, 206189, 206194, 206201, 206203.				

\* Included in Gasket Set — Part No. 291376

Before ordering parts, read instructions top page 4

# TYPE NUMBERS 206150 TO 206528 AND 207000 TO 207303

MASTER PART NUMBER		SHIPPING WEIGHT Lbs. Oz.	MASTER PART NUMBER		SHIPPING WEIGHT Lbs. Oz.
NAME			NAME		
29131	Shield—Spark Plug .....	6	62641	Plate—Speed Adjuster Retainer.....	2
29667	Point Assembly—Contact .....	2	Note: No. 62575 Spring—Speed Adjuster Friction .....		
29671	Armature—Magneto .....	2	Used on type Nos. 206350, 206362, 206515.		
Note: No. 99648 Armature and Light Coil (Not Available)			62693	Pulley—Rope Starter .....	6
Used on type Nos. 206164, 206167, 206182, 206184, 206187, 206195, 206356.			62835	Cover—Dust .....	8
29693	Plug—Spark (with Gasket).....	3	62842	Spacer—Dust Cover .....	1
29739	Piston Assembly—Standard .....	8	62851	Strap—Fuel Tank .....	3
29778	Piston Assembly—.010" O.S.....	8	Note: No. 62965 Strap—Fuel Tank.....		
29779	Piston Assembly—.020" O.S.....	8	Used on type Nos. 206198, 206315, 206363, 206367, 206377, 206381, 206382, 206471, 207008, 207017, 207022, 207112, 207121.		
29780	Piston Assembly—.030" O.S.....	8	No. 69298 Strap—Fuel Tank.....		
29806	Gasket—Spark Plug .....	1	Used on type Nos. 206187, 206202, 206207.		
29835	Flywheel—Magneto .....	6	62876	Screen—Fuel Filter .....	1
Note: When ordering this flywheel for type Nos. 206167, 206182, 206184, 206185, 206189, 206191, 206194, 206195, 206201, also order No. 21103 Key—Flywheel .....		1	Note: No. 62477 Screen—Fuel Filter....		
29861	Condenser .....	2	Used on type No. 206345.		
29876	Rod—Choke .....	1	62966	Switch—Stop .....	2
Note: No. 99815 Rod—Choke.....		1	No. 22111 Switch—Stop.....		
Used on type No. 206345.			No. 90366 Lockwasher— $\frac{1}{8}$ "x $\frac{1}{4}$ "		
29878	Rope—Starter .....	6	Note: $\frac{1}{16}$ "		
38852	Washer—Armature .....	1	No. 91648 Screw—Cap, Hex. Hd. — $\frac{5}{16}$ "-24x $\frac{1}{2}$ "		
40437	Switch—Ignition Lock .....	6	Used on type No. 206345.		
46133	Spring—Spark Plug Shield.....	1	62980	Washer—Bearing Sleeve .....	1
53029	Connector—Fuel Pipe .....	1	63426	Locknut—Control Wire Casing.....	1
Note: Used on type No. 206345 only.			63770	Ball—Clutch .....	1
61703	Gear—Cam .....	1	63782	Valve—Intake .....	2
61758	Ring—Piston, Compression, Center—Standard .....	1	63785	Shaft—Cam .....	3
61757	Ring—Piston, Oil—Standard .....	1	63788	Tappet—Valve .....	2
61760	Key—Flywheel .....	1	63821	Wrench— $\frac{1}{8}$ " Socket Set Screw.....	1
Note: No. 21103 Key—Flywheel.....		1	63965	Plunger—Oil Pump .....	1
Used on type Nos. 206167, 206182, 206184, 206185, 206189, 206191, 206194, 206195, 206201.			65431	Use 290568.	
61768	Ring—Piston, Compression, Center—.010" O.S. ....	1	65534	Gasket—Oil Filler Cap.....	1
61769	Ring—Piston, Compression, Center—.020" O.S. ....	1	65616	Casing—Control Wire—72" long.....	10
61770	Ring—Piston, Compression, Center—.030" O.S. ....	1	Note: If a longer casing is needed specify length in inches. if a shorter casing is needed order No. 65616 and cut to required length.		
61771	Ring—Piston, Oil—.010" O.S.....	1	65704	Plunger—Contact Point .....	1
61772	Ring—Piston, Oil—.020" O.S.....	1	65794	Insulator—Armature .....	1
61773	Ring—Piston, Oil—.030" O.S.....	1	65968	Disc—Breather Valve .....	1
61940	Plate—Generator End .....	1	Used on all engines after Serial No. 32642.		
Note: No. 21458 Plate—Generator End. ....		1	66111	Elbow—Fuel Pipe .....	1
Used on type Nos. 206371, 206385, 206386.			Note: No. 63377 Elbow—Fuel Pipe.....		
61947	Housing—Starter Clutch .....	10	Used on type Nos. 206187, 206202, 206207.		
Note: No. 21100 Housing—Starter Clutch		14	*66114	Washer—Cylinder Mounting .....	1
Used on type Nos. 206167, 206182, 206184, 206185, 206189, 206191, 206194, 206201, 206203.			66154	Washer—Stop Switch .....	1
No. 21148 Housing—Starter Clutch		14	66164	Washer—Stop Switch .....	1
Used on type No. 206195.			66432	Washer—Speed Adjuster Retainer and Fuel Tank Strap.....	1
No. 291015 Housing—Starter Clutch .....		1	Note: No. 67072 Washer—Fuel Tank Strap .....		
Used on type No. 297020.			Used to mount tank straps on type Nos. 206198, 206315, 206377, 206381, 206382, 206471, 207008, 207017, 207022, 207112, 207121.		
61967	Stop—Throttle .....	1	*67307	Gasket—Magneto Plate—.015" Thick...	1
62041	Shell—Air Cleaner .....	3	*67527	Gasket—Valve Cover.....	1
62042	Washer—Air Cleaner .....	1	*67597	Gasket—Magneto Plate—.005" Thick...	1
62473	Shim—.005" Thick .....	1	*67607	Gasket—Magneto Plate—.009" Thick...	1
62474	Shim—.010" Thick .....	1	68122	Plug—Camshaft .....	1
62538	Washer—Clutch Retainer .....	2	*68337	Gasket—Engine Base .....	1
62577	Washer—Flywheel .....	1	Note: Used on all engines equipped with base using eight screws for mounting to cylinder.		
Note: No. 62903 Washer—Flywheel....		1	On engines equipped with locating dowel pins for mounting cylinder to base see Master Part No. 27043 Gasket.		
Used on engines with foot or hand lever starters.					

\* Included in Gasket Set—Part No. 291376

Before ordering parts, read instructions top page 4

# TYPE NUMBERS 206150 TO 206528 AND 207000 TO 207303

MASTER PART NUMBER	NAME	SHIPPING WEIGHT Lbs. Oz.	MASTER PART NUMBER	NAME	SHIPPING WEIGHT Lbs. Oz.
*68477	Gasket—Fuel Filter Bowl.....	1	207027, 207028, 207203.		
	Note: No. 67267 Gasket—Fuel Filter Bowl .....	1	No. 89408 Base—Engine (Cast Iron) .....		8
	Used on type No. 206345.		Used on type Nos. 207020, 207102, 207103, 207104, 207105, 207106, 207107, 207108, 207109, 207110, 207111, 207112, 207114, 207115, 207116, 207117, 207118, 207119, 207120, 207122, 207302.		
68487	Bowl—Fuel Filter .....	2	No. 89436 Base—Engine (Cast Iron) .....		8
	Note: No. 67257 Bowl—Fuel Filter.....	2	Used on type Nos. 206206, 207100, 207101, 207113, 207121, 207123, 207300, 207301.		
	Used on type No. 206345.		For bases which do not use the locating dowel pins for mounting cylinder to base see Master Part No. 99739 and "Notes" listed under it.		
68507	Washer—Fuel Shut-Off Valve Packing..	1	89495	Body Assembly—Upper Carburetor....	4
68537	Gasket—Gear Cover—.015" Thick.....	1	Used on engines after Serial No. 69735. Before Serial No. 69735 order:		
68857	Gasket—Carburetor Body .....	1	No. 89735 Body Assembly—Upper Carburetor .....		4
68877	Gasket—Fuel Inlet Valve Seat.....	1	Note: No. 99719 Body Assembly—Upper Carburetor .....		4
68887	Packing—Needle Valve .....	1	Used on type Nos. 206164, 206167, 206182, 206184, 206185, 206189, 206191, 206194, 206195, 206201, 206202, 206203, 206207, 206356.		
68897	Gasket—Carburetor Venturi .....	1	89546	Control—Hand Throttle .....	6
*68957	Gasket—Air Cleaner Mounting.....	1	Note: No. 89542 Control—Hand Throttle Used on type No. 206515. Earlier models used No. 23342 Control—Hand Throttle .....		6
	Note: No. 68287 Gasket—Air Cleaner Mounting .....	1	No. 290171 Control Assembly—Governor .....		6
	Used on engines before Serial No. 8492.		Used on type No. 206386.		
*68987	Gasket—Carburetor Mounting .....	1	89612	Cover Assembly—Gear Case.....	3 8
69221	Cap—Fuel Tank .....	2	Note: No. 89659 Cover Assembly—Gear Case .....		3 8
	Note: No. 29860 Cap—Fuel Tank.....	2	Used on type Nos. 206513, 206525.		
	Used on type Nos. 206197, 206382, 207008, 207017, 207022, 207112.		89615	Valve—Fuel Shut-Off.....	3
	No. 89961 Cap—Fuel Tank.....	2	Used on type Nos. 206198, 206201, 206315, 206363, 206367, 206377, 206471, 207008, 207017, 207022, 207112, 207121.		
	Used on type Nos. 206187, 206198, 206201, 206202, 206207, 206315, 206363, 206367, 206377, 206381, 206382, 206471, 207008, 207017, 207022, 207112, 207121.		Note: No. 69836 Valve—Fuel Shut-Off..		1
	No. 89769 Cap—Fuel Tank.....	2	Used on type Nos. 206187, 206202, 206207.		
	Used on type Nos. 206371, 206385.		89624	Cylinder .....	13
69345	Cap—Oil Filler .....	2	Note: On engines equipped with base using eight screws for mounting to cylinder and not otherwise listed in this "Note" use No. 99727.		
	Note: No. 89136 Cap—Oil Filler.....	2	No. 89630 Cylinder.....		13
	Used on type Nos. 206371, 206385, 206386.		Used on type Nos. 206525, 206526, 207200, 207201, 207202, 207203, 207204, 207300, 207301, 207302.		
	No. 90886 Plug—Oil Filler.....	1	No. 99311 Cylinder.....		13
	Used on type Nos. 206164, 206187.		Used on type No. 206504.		
69446	Stud and Wing Nut.....	1	No. 99471 Cylinder.....		13
69447	Filter—Air Cleaner .....	2	Used on type No. 206195.		
89002	Pulley Assembly—Automatic Drive....	2	Includes: { No. 91648 Screw—Cap, Hex. Hd. — 1/8-24x1/2" (3)		1
89190	Pipe—Fuel—13" long .....	3	No. 91865 Lockwasher (3)		1
	Note: No. 29279 Pipe—Fuel—20" long..	4	No. 99727 Cylinder.....		13
	Used on type No. 206345.		Used on engines equipped with eight screws for mounting to cylinder and not otherwise listed in this "Note."		
	No. 29476 Pipe—Fuel—13 3/4" long	3	For engines equipped with locating dowel pins for mounting cylinder to base and not otherwise listed in this "Note" use Part No. 89624.		
	Used on type Nos. 206187, 206202, 206207.		No. 99741 Cylinder.....		13
	No. 69419 Pipe—Fuel—13 1/4" long	3	Used on type Nos. 206450, 206451,		
	Used on type No. 206201.		(See next page)		
	No. 89226 Pipe—Fuel—11 1/2" long	3			
	Used on type Nos. 206197, 206198, 206205, 206323, 206326, 206383, 207009, 207024, 207105, 207108.				
	No. 89520 Pipe—Fuel.....	3			
	Used on type Nos. 206198, 206315, 206363, 206367, 206377, 206381, 206382, 206471, 207008, 207017, 207022, 207112, 207121.				
	No. 89663 Pipe—Fuel—11 1/2" long	3			
	Used on type Nos. 206523, 206526, 207202.				
	No. 99872 Pipe—Fuel—18" long.	4			
	Used on type No. 206356.				
89307	Valve—Oil Return .....	1			
89409	Base—Engine (Cast Iron).....	6			
	Note: No. 89362 Base—Engine (Cast Iron) .....	6			
	Used on type Nos. 207003, 207004, 207005, 207006, 207007, 207008, 207009, 207010, 207011, 207012, 207013, 207014, 207015, 207016, 207017, 207018, 207019, 207021, 207023, 207024, 207025, 207026,				

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# TYPE NUMBERS 206150 TO 206528 AND 207000 TO 207303

MASTER PART NUMBER	NAME	SHIPPING WEIGHT Lbs. Oz.	MASTER PART NUMBER	NAME	SHIPPING WEIGHT Lbs. Oz.
206456, 206457, 206459, 206460, 206461, 206462, 206463, 206464, 206465, 206467, 206468, 206469, 206470, 206471, 206472, 206473, 206500, 206501, 206502, 206507, 206509, 206510, 206512, 206513, 206514, 206515, 206516, 206517, 206518, 206519, 206520, 206521, 206522, 206523, 206524.			90916	Screw—Machine, Rd. Hd.— $\frac{1}{4}$ -20x $\frac{1}{2}$ "... Note: No. 90981 Screw—Cap, Hex. Hd.— $\frac{1}{4}$ -20x $\frac{1}{2}$ " ..... Used to mount blower housing on type No. 206195. No. 91691 Screw—Machine, Fill. Hd.— $\frac{1}{4}$ -20x $\frac{5}{8}$ " ..... Used to mount air cleaner and fuel tank braces to cylinder head on type Nos. 206345, 206350, 206351, 206460, 206512.	1
No. 99750 Cylinder.....	13		90950	Screw—Cap, Hex. Hd.— $\frac{5}{16}$ -24x $\frac{3}{4}$ ".....	1
Used on type Nos. 206194, 206359, 206360.			91070	Lockwasher—Shakeproof No. 1208.....	1
No. 99769 Cylinder.....	13		91084	Plug—Pipe— $\frac{3}{8}$ " ..... Note: Used on engines with $\frac{3}{8}$ " pipe tapped oil drain hole in base.	1
Used on type No. 206350.			91237	Lockwasher— $\frac{1}{4}$ x $\frac{3}{4}$ x $\frac{3}{4}$ ".....	1
No. 290959 Cylinder.....	13		91256	Screw—Machine, Fill. Hd.— $\frac{1}{4}$ -20x1"....	1
Used on type No. 207021.			91324	Washer— $\frac{1}{4}$ " Standard.....	1
89660 Seal—Oil .....	1		91359	Screw (Replaced by No. 99770)	1
Used on engines after Serial No. 55000.			91401	Screw—Machine, Fill. Hd.—8-32x $\frac{1}{4}$ "....	1
Note: No. 23495 Ring—Oil Retainer....	1		91406	Screw—Machine, Rd. Hd.—10-32x $\frac{7}{8}$ "....	1
Used on engines before Serial No. 55000.			91413	Pin—Cotter— $\frac{1}{8}$ x1".....	1
89677 Bushing—Magneto .....	2		91419	Screw—Cap, Hex. Hd.— $\frac{1}{4}$ -20x $\frac{5}{8}$ ".....	1
Includes: No. 89660 Seal—Oil			91422	Screw—Cap, Hex. Hd.— $\frac{1}{4}$ -20x $\frac{5}{8}$ ".....	1
Used on engines after Serial No. 55000.			91430	Screw—Machine, Fill. Hd.—10-32x $\frac{7}{8}$ "... No. 90136 Screw—Machine, Rd. Hd.—10-32x $\frac{3}{4}$ ".....	1
Note: No. 89340 Bushing—Magneto....	2			Note: No. 90355 Nut—Hex.—10-32....	1
Includes: No. 23495 Ring—Oil Retaining.				No. 92290 Lockwasher—No. 10x $\frac{1}{8}$ x $\frac{3}{4}$ ".....	1
Used on engines before Serial No. 55000.				Used to mount fuel pipe clamp on type No. 206345.	
89742 Shield—Spark Plug .....	6			No. 90597 Screw—Machine, Rd. Hd.—10-32x $\frac{1}{2}$ ".....	1
89838 Wrench—Spark Plug .....	6			No. 92290 Lockwasher—No. 10x $\frac{1}{8}$ x $\frac{3}{4}$ ".....	1
89966 Muffler .....	1	8		Used to mount casing clamp on type No. 206195.	
Note: No. 89295 Muffler.....	3		91449	Screw—Cylinder Head (long).....	1
Used on type Nos. 206202, 206207, 206377, 207017, 207109.			91456	Screw—Cap, Hex. Hd.— $\frac{1}{4}$ -20x1".....	1
No. 89567 Muffler.....	1		91488	Plug—Pipe— $\frac{1}{8}$ "..... No. 92015 Plug—Drain (Breather side)..... No. 92018 Plug—Drain (Carburator side).....	1
Used on type No. 206187.				Used on type Nos. 206167, 206182, 206184, 206185, 206189, 206191, 206194, 206195, 206201, 206203, 206207, 206356.	
No. 89945 Muffler.....	3		91539	Key— $\frac{3}{16}$ " Square..... Note: No. 23277 Key—Square..... Used on type Nos. 206167, 206182, 206195, 206201, 206202, 206207. No. 63755 Key—Square..... Used on type Nos. 206160, 206345, 206358, 206369, 207014, 207028, 207106.	1
Used on type Nos. 206371, 206385, 206386.			91635	Connector—Fuel Pipe .....	1
No. 99866 Muffler.....	1			Note: Used on type No. 206345 only.	
Used on type Nos. 206168, 206351, 207109.			91691	Screw—Machine, Fill. Hd.— $\frac{1}{4}$ -20x $\frac{5}{8}$ "..	1
90029 Screw—Machine, Rd. Hd.—4-36x $\frac{1}{4}$ "....	1		91708	Nut—Flywheel .....	1
90066 Screw—Machine, Rd. Hd.—8-32x $\frac{1}{4}$ "....	1			Note: No. 91900 Nut—Flywheel..... Used on engines with foot or hand lever starters.	1
90067 Screw—Machine, Rd. Hd.—8-32x $\frac{5}{8}$ "....	1		91711	Screw—Cylinder Head (1" Long).....	1
90079 Screw—Machine, Rd. Hd.—10-32x $\frac{3}{8}$ "....	1			Note: No. 63337 Spacer ( $\frac{3}{8}$ " Long)... No. 68873 Spacer ( $\frac{3}{8}$ " Long)... No. 91203 Screw—Cylinder Head	2
90081 Screw—Machine, Rd. Hd.—10-32x $\frac{1}{2}$ "....	1			Used to mount cylinder head on blower housing side of type Nos. 206473, 207302.	1
90083 Screw—Machine, Rd. Hd.—10-32x $\frac{3}{8}$ "....	1		91712	Screw—Cylinder Head (1 $\frac{1}{4}$ " long)....	1
Note: No. 91406 Screw—Machine, Rd. Hd.—10-32x $\frac{7}{8}$ ".....	1		91753	Screw—Machine, Fill. Hd.—8-32x1"....	1
Used on type Nos. 206315, 207008, 207121.			91758	Screw—Set, Socket Hd.— $\frac{5}{16}$ -24x $\frac{1}{2}$ "....	1
90200 Screw—Machine, Fill. Hd.—8-32x $\frac{1}{2}$ "....	1		91787	Screw—Cap, Hex. Hd.— $\frac{1}{4}$ -28x2".....	1
90202 Screw—Machine, Fill. Hd.—10-32x $\frac{1}{2}$ "..	1				
90313 Nut—Hex.—8-32 .....	1				
90337 Nut—Hex.—8-32 Brass .....	1				
90355 Nut—Hex.—10-32 .....	1				
90364 Lockwasher—No. 8x $\frac{3}{4}$ x $\frac{3}{4}$ ".....	1				
90366 Lockwasher— $\frac{5}{16}$ x $\frac{1}{2}$ x $\frac{1}{2}$ ".....	1				
90367 Lockwasher—No. 8x $\frac{3}{4}$ x $\frac{3}{4}$ ".....	1				
90369 Lockwasher—No. 4x $\frac{3}{4}$ x $\frac{3}{4}$ ".....	1				
90528 Screw—Cap, Hex. Hd.— $\frac{1}{4}$ -28x $\frac{3}{4}$ ".....	1				
Note: No. 92134 Screw—Cap, Hex. Hd.— $\frac{1}{4}$ -28x $\frac{3}{4}$ ".....	1				
Used on type Nos. 206371, 206385, 206386.					
0576 Nut—Hex.—8-32 .....	1				
0832 Lockwasher— $\frac{1}{4}$ x $\frac{3}{4}$ x $\frac{3}{4}$ ".....	1				
0847 Nut—Hex.— $\frac{1}{4}$ -28 .....	1				
Used on all engines after Serial No. 32642.					
0849 Pin—Cotter— $\frac{3}{16}$ x $\frac{3}{4}$ ".....	1				
0877 Screw—Stop Switch .....	1				



# TYPE NUMBERS 206150 TO 206528 AND 207000 TO 207303



MASTER PART NUMBER		SHIPPING WEIGHT Lbs. Oz.	MASTER PART NUMBER		SHIPPING WEIGHT Lbs. Oz.
NAME			NAME		
91796	Screw—Cap, Hex. Hd.— $\frac{5}{16}$ —24x $\frac{1}{4}$ "....	1	206201, 206202, 206207, 206315, 206363,		
91808	Lockwasher— $\frac{7}{16}$ x $\frac{3}{8}$ x $\frac{1}{2}$ " .....	1	206367, 206377, 206381, 206382, 206471,		
91810	Elbow—Exhaust .....	3	207008, 207017, 207022, 207112, 207121.		
	Note: No. 91812 Elbow—Exhaust.....	3	To mount Fuel Tank No. 29034 on above type numbers use:		
	Used on type Nos. 206167, 206184, 206185, 206188, 206190, 206192, 206195, 206351, 206370, 207110.		No. 90321 Nut—Square, 10-32..	1	
	No. 91961 Nipple—Exhaust.....	3	No. 91406 Screw—Machine, Rd. Hd.—10-32x $\frac{7}{8}$ " .....	1	
	No. 92478 Elbow—Exhaust.....	4	No. 99510 Tank Assembly—Combination Fuel .....	3	8
	Used on type Nos. 206385, 206386.		Used on type Nos. 206197, 206205, 206323, 206383, 207009, 207024, 207105, 207108.		
91811	Locknut—Muffler Elbow .....	2	Includes: {	No. 89615 Valve—Shut-off .....	1
91821	Bolt and Nut— $\frac{1}{8}$ x1" .....	1		No. 99477 Tank Assembly—Combination Fuel .....	3
91833	Stud—Dust Cover .....	1	No. 99509 Pipe—Fuel..	3	
91901	Screw—Cap, Hex. Hd.— $\frac{1}{8}$ —20x $\frac{1}{2}$ "....	1	No. 99511 Tee.....	1	
91920	Screw—Machine, Fill. Hd.—8-32x $\frac{3}{8}$ "...	1			
91991	Screw—Set (Drive Pulley).....	1			
92000	Screw—Cap, Hex. Hd.— $\frac{1}{4}$ —28x $\frac{1}{4}$ " .....	1			
	Note: No. 91183 Screw—Cap, Hex. Hd.— $\frac{1}{4}$ —28x $\frac{3}{8}$ " .....	1			
	Used on engines before Serial No. 6057.		99243	Handle—Carrying .....	1
92017	Screw—Machine, Fill. Hd.—8-32x $\frac{5}{8}$ "...	1	Note: No. 89697 Handle—Carrying....	1	
92029	Lockwasher—Shakeproof No. 1108....	1	Used on type Nos. 206371, 206385, 206386.		
92051	Nut—Castle— $\frac{1}{8}$ —20 .....	1	99272	Clutch Assembly—Starter .....	1
92054	Nut—Starter Pedal .....	1	Note: No. 99615 Clutch Assembly—Starter .....	1	
92066	Screw—Carburetor Mounting .....	1	Used on type Nos. 206167, 206182, 206184, 206185, 206189, 206191, 206194, 206201, 206203.		
92067	Nut—Wing .....	1	No. 99805 Clutch Assembly—Starter .....	1	
92085	Screw—Set, Socket Head— $\frac{1}{8}$ —24x $\frac{1}{4}$ "...	1	Used on type No. 206195.		
92089	Screw—Machine, Fill. Hd.— $\frac{1}{4}$ —20x $\frac{3}{4}$ "...	1	99288	Cable—Ignition .....	2
	Note: {		Note: No. 99391 Cable—Ignition.....	2	
	No. 23296 Stud.....	1	Used on type Nos. 206340, 206371, 206372, 206375, 206376, 206385, 206386, 207012, 207016, 207027.		
	No. 92288 Pin—Cotter— $\frac{1}{16}$ x $\frac{1}{2}$ " long .....	1	99306	Pedal and Sector—Foot Starter.....	1
	No. 91916 Nut—Castle— $\frac{1}{4}$ —28....	1	99307	Starter Assembly—Foot .....	3
	Used to mount carburetor elbow on type Nos. 206164, 206167, 206182, 206184, 206185, 206187, 206189, 206191, 206201, 206202, 206203, 206207, 206356.		99309	Housing—Blower .....	2
	No. 99770 Kit—Carburetor Mounting .....	2	Note: No. 89208 Housing—Blower....	2	
	Used on type Nos. 206194, 206195, 206359, 206360, 206504.		Used on type Nos. 206164, 206167, 206184, 206185, 206187, 206191, 206195, 206201, 206202, 206207, 206345.		
92125	Screw—Cap, Hex. Hd.— $\frac{1}{4}$ —20x $\frac{1}{2}$ "....	1	No. 99426 Housing—Blower.....	2	
92129	Nut—Hex.— $\frac{1}{4}$ —28 .....	1	Used on type Nos. 206198, 206315, 206363, 206367, 206377, 206381, 206382, 206471, 207008, 207017, 207022, 207112, 207121.		
92227	Lockwasher—Shakeproof No. 1120....	1	No. 290027 Housing—Blower....	2	
92235	Screw—Cylinder Mounting .....	1	Used on type No. 206386.		
92236	Screw—Cylinder Mounting .....	1	Includes: {	No. 23692 Push Rod—Stop Switch .....	1
92278	Nut—Hex.— $\frac{1}{4}$ —20 .....	1		No. 26483 Spring—Stop Switch Push Rod....	1
92285	Pin—Cotter—No. 18x $\frac{1}{4}$ " long.....	1	No. 91984 Pin—Cotter— $\frac{1}{16}$ x $\frac{1}{2}$ " long .....	1	
92287	Screw—Machine, Rd. Hd.—10-32x $\frac{1}{4}$ "...	1			
92290	Lockwasher—No. 10x $\frac{1}{8}$ x $\frac{3}{4}$ " .....	1	99313	Gear—Intermediate .....	2
92291	Nut—Shut-Off Valve Packing.....	1	Note: No. 89123 Gear—Intermediate... 2		
92306	Screw—Cap, Hex. Hd.— $\frac{1}{4}$ —28x $\frac{3}{8}$ "....	1	Used on type Nos. 206462, 206463, 206464, 206467, 206468, 206469, 206471, 206516, 206521, 206524.		
	Note: {		99314	Shaft Assembly—Drive .....	3
	No. 90802 Screw—Cap, Hex. Hd.— $\frac{1}{4}$ —20x $\frac{1}{2}$ " .....	1	Note: No. 89121 Shaft Assembly—Drive .....	3	
	No. 92278 Nut—Hex.— $\frac{1}{4}$ —20....	1	Used on type Nos. 206462, 206463, 206467, 206468, 206469, 206471, 206516, 206524.		
	Used on type No. 206512.		No. 89172 Shaft Assembly—Drive .....	3	
92324	Rivet—Tubular— $\frac{1}{8}$ x $\frac{3}{4}$ " .....	1	Used on type No. 206464.		
92604	Screw—Connecting Rod .....	1	No. 89174 Shaft Assembly—Drive .....	3	
	Note: No. 91849 Screw—Connecting Rod	1	Used on type Nos. 206473, 207302.		
	Used on engines before Serial No. 11791 and on Serial Nos. 20000 to 22787 inclusive.		99317	Seal—Oil .....	6
92646	Pin—Cotter— $\frac{1}{8}$ x1 $\frac{1}{2}$ " .....	1			
92671	Screw—Self Tapping, Rd. Hd.—10-32x $\frac{1}{2}$ "	1			
99158	Bearing—Ball .....	8			
	Note: No. 22247 Bushing—Cylinder....	2			
	Used on Model "IR" Engines.				
	No. 62552 Bushing—Cylinder....	2			
	Used on type No. 206350.				
99176	Seal—Oil .....	6			
	Note: No. 99440 Seal—Oil.....	6			
	Used on type No. 206195.				
99180	Tank Assembly—Fuel .....	3			
	Note: No. 29034 Tank Assembly—Fuel.	2			
	Used on type Nos. 206187, 206198,	8			

Before ordering parts, read instructions top page 4

# TYPE NUMBERS 206150 TO 206528 AND 207000 TO 207303

NUMBER MASTER PART	NAME	Lbs. Oz. SHIPPING WEIGHT	MASTER PART NUMBER	NAME	SHIPPING WEIGHT Lbs. Oz.
99339	Starter Assembly—Hand Lever.....	3		No. 99740 Base—Engine (Cast Iron) .....	6
	Note: No. 99352 Starter Assembly—Hand Lever .....	3		Used on type Nos. 206345, 206464, 206500, 206501, 206502, 206507, 206510, 206512, 206513, 206514, 206515, 206516, 206517, 206518, 206519, 206520, 206521, 206522, 206523, 206524.	
	Used on type Nos. 206198, 206471, 207112.				
99443	Starter Assembly—Foot .....	3		No. 99743 Base—Engine (Cast Iron) .....	8
99597	Breather .....	12		Used on type Nos. 206450, 206451, 206456, 206457, 206459, 206460, 206461, 206462, 206463, 206465, 206467, 206468, 206469, 206470, 206471, 206472, 206473.	
	Used on engines before Serial No. 32642.				
	Note: No. 99291 Breather.....	12		No. 99839 Base—Engine (Cast Iron) .....	6
	Used on engines before Serial No. 8057.			Used on type Nos. 206351, 206504, 206509.	
	No. 91240 Elbow— $\frac{3}{4}$ x45° Street.	1		Includes: No. 91812 Elbow.....	
	No. 99687 Breather.....	12		No. 99913 Base—Engine (Cast Iron) .....	6
	Used on type Nos. 206164, 206167, 206182, 206184, 206185, 206187, 206189, 206195, 206356.			Used on type No. 206356.	
99621	Valve—Needle Adjusting .....	3		99763 Support Assembly—Foot Lever.....	2
99622	Float—Carburetor .....	2		99764 Support Assembly—Foot Pedal.....	2
99630	Cleaner Assembly—Air .....	1		99768 Support Assembly—Foot Pedal.....	2
99632	Tooth Assembly—Spring .....	1		99770 Kit—Carburetor Mounting .....	2
99634	Body—Upper Carburetor .....	4		99793 Tube—Control Wire Casing.....	2
99636	Valve and Seat—Fuel Inlet.....	1		99833 Crank Assembly—Bell .....	2
99640	Rod Assembly—Connecting .....	8		Note: No. 99685 Crank Assembly—Bell	2
99647	Block Assembly—Terminal .....	2		Used on type No. 207204.	
99665	Yoke Assembly—Fuel Filter.....	2		99844 Cleaner Assembly—Air .....	1
	Note: {No. 29602 Wire—Filter Clamp..	1		99858 Sector Assembly—Starter .....	14
	{No. 99006 Nut—Filter Thumb...	1		99860 Starter Assembly—Foot .....	3
	Used on type No. 206345.			99865 Support Assembly—Foot Starter.....	2
99679	Lever Assembly—Choke .....	1		99868 Shaft and Lever Assembly—Throttle...	1
99686	Sector Assembly—Starter .....	14		Used on engines after Serial No. 69735.	
99700	Shaft and Lever—Choke.....	2		No. 89736 Shaft and Lever Assembly—Throttle .....	1
	Note: No. 23252 Shaft—Choke.....	1		Used on engines after Serial No. 69735.	
	Used on type Nos. 206164, 206167, 206182, 206184, 206185, 206189, 206191, 206194, 206195, 206201, 206202, 206203, 206207, 206345, 206356.			Note: No. 99635 Shaft and Stop—Throttle	1
99714	Filter Assembly—Fuel .....	10		Used on type Nos. 206164, 206167, 206182, 206184, 206185, 206189, 206191, 206194, 206195, 206201, 206202, 206203, 206207.	
	Note: No. 89224 Filter Assembly—Fuel.	10		Uses: No. 23284 Collar—Throttle Shaft .....	1
	Used on type Nos. 206187, 206202, 206207.			99874 Adjuster—Speed .....	2
	No. 99910 Filter Assembly—Fuel.	10		99876 Carburetor Assembly .....	1
	Used on type No. 206345.			Used on engines after Serial No. 69735.	
	Includes: No. 29933 Valve—Shut-off .....	1		Before Serial No. 69735 order:	
99732	Blade Assembly—Governor .....	6		Note: No. 89507 Carburetor Assembly..	1
	Note: No. 22039 Plate—Baffle.....	1		Used on type No. 206345.	
	Used on type Nos. 206164, 206167, 206182, 206184, 206187, 206195, 206201, 206202, 206356.			No. 89734 Carburetor Assembly..	1
	No. 62598 Plate—Baffle.....	1		No. 99717 Carburetor Assembly..	1
	Used on type Nos. 206185, 206189, 206191, 206194, 206203, 206338.			Used on type Nos. 206164, 206167, 206182, 206184, 206185, 206189, 206191, 206194, 206195, 206201, 206202, 206203, 206207, 206356.	
99739	Base—Engine (Cast Iron).....	4		99879 Cover Assembly—Fuel Filter.....	6
	Note: No. 21144 Base—Engine (Cast Iron) .....	8		Note: No. 61635 Cover—Fuel Filter....	6
	Used on type Nos. 206164, 206187.			Used on type No. 206345.	
	No. 89874 Base—Engine (Cast Iron) .....	8		Uses: No. 29536 Valve—Fuel Shut-Off .....	1
	Used on type Nos. 206371, 206385, 206386.			No. 89223 Cover Assembly—Fuel Filter .....	6
	No. 99723 Base—Engine (Cast Iron) .....	8		Used on type Nos. 206187, 206202, 206206.	
	Used on type Nos. 206167, 206182, 206184, 206185, 206189, 206191, 206194, 206195, 206201, 206202, 206203, 206207.			99896 Pedal—Foot Starter .....	1
	No. 99736 Base—Engine (Cast Iron) .....	8		99897 Starter Assembly—Foot .....	3
	Used on type Nos. 206152, 206153, 206155, 206158, 206160, 206167, 206168, 206169, 206170, 206172, 206174, 206175, 206177, 206180, 206181, 206183, 206188, 206190, 206192, 206193, 206197, 206198, 206199, 206200, 206205, 206363, 206385.			Note: No. 99546 Starter Assembly—Foot	
				Replaced by No. 99897 and is similar to it except that it has a	
				(See following page)	

**TYPE NUMBERS 206150 TO 206528 AND 207000 TO 207303**



MASTER PART NUMBER	NAME	SHIPPING WEIGHT Lbs. Oz.	MASTER PART NUMBER	NAME	SHIPPING WEIGHT Lbs. Oz.
	foot pedal instead of a foot lever. Earlier models used the following to mount pedal to sector:		206182, 206184, 206187, 206201, 206202, 206207.		
	<b>No. 62976</b> Washer.....	1		Includes: <b>No. 65335</b> Wire—Ground	1
	<b>No. 91028</b> Screw—Cap, Hex. Hd. — $\frac{3}{8}$ -24x $\frac{3}{4}$ " .....	1		<b>No. 99662</b> Magneto Assembly (Light Coils) .....	(Not available)
	<b>No. 92268</b> Lockwasher— $\frac{3}{8}$ x $\frac{1}{2}$ x $\frac{3}{2}$ " .....	1		Used on type No. 206356.	
99955	Pump Assembly—Oil .....	1		<b>No. 99837</b> Magneto Assembly... ..	6
290290	Ring Set—Standard Piston.....	3		Used on type No. 206185.	
290291	Ring Set—.010" O.S. Piston.....	3		Includes: <b>No. 66025</b> Wire—Ground	1
290292	Ring Set—.030" O.S. Piston.....	3		<b>No. 290846</b> Magneto Assembly..	6
290413	Cap—Oil Filler .....	3		Used on type No. 206386.	
290414	Pulley—Drive, V-Belt (2" Dia.).....	1		Includes: <b>No. 290020</b> Wire—Ground .....	4
290548	Breather Assembly .....	2		<b>No. 290879</b> Magneto Assembly... ..	6
290568	Lever Assembly — Control (Stamped Steel) .....	4		Used on type No. 206191.	
	Note: <b>No. 29035</b> Lever Assembly—Control .....	8		Includes: <b>No. 66155</b> Wire—Ground	1
	Used on type No. 206512.			<b>No. 290896</b> Magneto Assembly..	6
	<b>No. 89583</b> Lever Assembly—Control .....	8		Used on type Nos. 206189, 206194, 206338.	
	Used on type Nos. 206164, 206187, 206202, 206207, 206338.			Includes: <b>No. 65985</b> Wire—Ground	1
	Includes: <b>No. 92282</b> Screw — Machine, Rd. Hd.—10-24 x $\frac{1}{2}$ " .....	1	290792	Plate—Magneto .....	2
	<b>No. 92289</b> Screw — Machine, Rd. Hd.—10-24 x $\frac{7}{8}$ " (2) .....	1		Note: <b>No. 99646</b> Plate—Magneto.....	(Not available)
290584	Base—Control Lever (Stamped Steel)...	2		Used on type Nos. 206164, 206167, 206182, 206184, 206187, 206201, 206356.	
	Note: <b>No. 21441</b> Base — Control Lever (Cast Iron) .....	4		Includes: <b>No. 22037</b> Spacer.....	1
	Used on type Nos. 206164, 206187, 206202, 206207, 206338.			<b>No. 99647</b> Block—Terminal .....	2
	<b>No. 65631</b> Base — Control Lever (Cast Iron) .....	4		<b>No. 99650</b> Plate—Magneto.....	(Not available)
	Used on type No. 206512.			Used on type No. 206195.	
290596	Ring Set—.020" O.S. Piston.....	3		Includes: <b>No. 22037</b> Spacer.....	1
290642	Lever—Control (Stamped Steel).....	2		Includes: <b>No. 99647</b> Block—Terminal .....	2
290760	Magneto Assembly .....	6		<b>No. 290869</b> Plate—Magneto.....	2
	Note: <b>No. 89013</b> Magneto Assembly... ..	6		Used on type Nos. 206153, 206174, 206185, 206191, 206203, 206205, 206305, 206368, 206378, 206467, 206469, 206524, 207105, 207114, 207119, 207122.	
	Used on type Nos. 206153, 206174, 206205, 206305, 206368, 206378, 206467, 206524, 207105, 207114, 207119, 207122.			<b>290918</b> Lever Assembly—Control .....	3
	Includes: <b>No. 65335</b> Wire—Ground	1		<b>290980</b> Pin Assembly—Piston (Standard).....	2
	<b>No. 89195</b> Magneto Assembly....	6		<b>290981</b> Pin Assembly—Piston (.005" O.S.).....	2
	Used on type Nos. 206340, 206371, 206372, 206375, 206376, 206385, 207012, 207016, 207027.			<b>*291301</b> Gasket—Cylinder Head ( $\frac{1}{8}$ " thick)...	1
	<b>No. 99652</b> Magneto Assembly (Light Coils and Ground Wire) (Not available)			*Note: <b>No. 67537</b> Gasket—Cylinder Head ( $\frac{1}{2}$ " thick).....	1
	Used on type No. 206195.			Used with cast iron and earlier type aluminum cylinder heads.	
	Includes: <b>No. 65985</b> Wire—Ground	1		<b>291376</b> Gasket Set .....	4
	<b>No. 99661</b> Magneto Assembly (Light Coils and Ground Wire) (Not available)			<b>291379</b> Head Assembly—Cylinder .....	1 8
	Used on type Nos. 206164, 206167,			Note: <b>No. 21099</b> Head—Cylinder.....	2
				Used on type No. 206338.	
				<b>No. 291381</b> Head Assembly — Cylinder .....	1 8
				Used on type Nos. 206340, 206371, 206372, 206375, 206376, 206385, 207012, 207016, 207027.	

\* Included in Gasket Set — Part No. 291376

Before ordering parts, read instructions top page 4